



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBW6305G23631-3G-PO**  
**Job Sheet 191951**



**Part No:** RBW6305G23631-3G-PO **Job Qty:** 2 pcs

**Part Name:** Tool, Input Pinion Mating Ring Remover



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 3/13/19

**Job Tracking No:**

**Due Date:** 4/24/19

**Created By:** Patrick Lussier

**Type:** Stock

**Description:**

**Note:** DWG RBW6305G23631-3G Rev.1 IPP Rev. A 18.10.18 New issue DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                     | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier    |           | Sign-off       |
|-------|-------------------------------|-------|------------|----------|-----------|---------|------------------------|-----------|----------------|
|       |                               |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier  | Lead Time |                |
| 100   | Purchasing                    | 2 pcs | DP         | 4/24/19  | 0.00      | 0.00    | Purchasing - 1         |           | DP APR 22 2019 |
|       |                               |       |            |          |           |         | Purchasing - 2         |           |                |
|       |                               |       |            |          |           |         | Purchasing - 3         |           |                |
| 110   | Packaging 2-1 - Receive - B4B | 2 pcs |            | 4/24/19  | 0.00      | 0.00    | Packaging 2 - 1 - B4B  |           | DP APR 22 2019 |
|       |                               |       |            |          |           |         | Packaging 2 - 2 - B4B  |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 3 - B4B  |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 5 - B4B  |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 4 - B4B  |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 6 - B4B  |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 7 - B4B  |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 8 - B4B  |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 9 - B4B  |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 10 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 11 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 12 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 13 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 14 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 15 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 16 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 17 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 18 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 19 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 20 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 21 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 22 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 23 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 24 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 25 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 26 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 27 - B4B |           |                |
|       |                               |       |            |          |           |         | Packaging 2 - 28 - B4B |           |                |



**Container No:** S173951



**Part:** RBW6305G23631 - 3G

**Job No:** 191951

**Serial No/Batch:** S173951

**Revision:** 1

**Inspector:**

**Exp Date:**

**Instructions:**

Dart Aerospace Ltd.  
1270 Aberdeen Street  
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CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 04/22/19

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|     |                             |       |         |           |                        |                         |
|-----|-----------------------------|-------|---------|-----------|------------------------|-------------------------|
|     |                             |       |         |           | Packaging 2 - 29 - B4B |                         |
|     |                             |       |         |           | Packaging 2 - 30 - B4B |                         |
|     |                             |       |         |           | Packaging 2 - 31 - B4B |                         |
|     |                             |       |         |           | Packaging 2 - 32 - B4B |                         |
|     |                             |       |         |           | Packaging 2 - 33 - B4B |                         |
|     |                             |       |         |           | Packaging 2 - 34 - B4B |                         |
|     |                             |       |         |           | Packaging 2 - 35 - B4B |                         |
|     |                             |       |         |           | Packaging 2 - 36 - B4B |                         |
| 120 | QC 6                        | 2 pcs | 4/24/19 | 0.00 0.00 | QC 6 - 42              |                         |
|     |                             |       |         |           | QC 6 - 9               | APR 29 2019 DAS 40 9-89 |
|     |                             |       |         |           | QC 6 - 68              |                         |
|     |                             |       |         |           | QC 6 - 61              |                         |
| 130 | Small Fab - 2 - B4B         | 2 pcs | 4/24/19 | 0.00 0.20 | Small Fab - 1 - B4B    |                         |
|     |                             |       |         |           | Small Fab - 2 - B4B    |                         |
|     |                             |       |         |           | Small Fab - 3 - B4B    | DAS 30 9-89             |
|     |                             |       |         |           | Small Fab - 4 - B4B    |                         |
|     |                             |       |         |           | Small Fab - 5 - B4B    |                         |
|     |                             |       |         |           | Small Fab - 6 - B4B    |                         |
|     |                             |       |         |           | Small Fab - 7 - B4B    |                         |
| 140 | QC 5                        | 2 pcs | 4/24/19 | 0.00 0.00 | QC 5 - 10              |                         |
|     |                             |       |         |           | QC 5 - 12              |                         |
|     |                             |       |         |           | QC 5 - 17              |                         |
|     |                             |       |         |           | QC 5 - 18              |                         |
|     |                             |       |         |           | QC 5 - 19              |                         |
|     |                             |       |         |           | QC 5 - 22              |                         |
|     |                             |       |         |           | QC 5 - 24              |                         |
|     |                             |       |         |           | QC 5 - 3               |                         |
|     |                             |       |         |           | QC 5 - 42              |                         |
|     |                             |       |         |           | QC 5 - 43              |                         |
|     |                             |       |         |           | QC 5 - 49              |                         |
|     |                             |       |         |           | QC 5 - 51              |                         |
|     |                             |       |         |           | QC 5 - 58              |                         |
|     |                             |       |         |           | QC 5 - 68              |                         |
|     |                             |       |         |           | QC 5 - 9               |                         |
|     |                             |       |         |           | QC 5 - 50              |                         |
|     |                             |       |         |           | QC 5 - 30              |                         |
|     |                             |       |         |           | QC 5 - 40              |                         |
| 150 | Packaging 3-1 - Stock - B4B | 2 pcs | 4/24/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |                         |
|     |                             |       |         |           | Packaging 3 - 2 - B4B  |                         |
|     |                             |       |         |           | Packaging 3 - 3 - B4B  |                         |
|     |                             |       |         |           | Packaging 3 - 4 - B4B  |                         |
|     |                             |       |         |           | Packaging 3 - 5 - B4B  |                         |
|     |                             |       |         |           | Packaging 3 - 6 - B4B  | DAS 28 9-89             |
|     |                             |       |         |           | Packaging 3 - 7 - B4B  |                         |
|     |                             |       |         |           | Packaging 3 - 8 - B4B  |                         |
|     |                             |       |         |           | Packaging 3 - 9 - B4B  |                         |
|     |                             |       |         |           | Packaging 3 - 10 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 11 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 12 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 13 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 14 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 15 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 16 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 17 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 18 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 19 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 20 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 21 - B4B |                         |
|     |                             |       |         |           | Packaging 3 - 22 - B4B |                         |

|     |            |       |         |                        |  |
|-----|------------|-------|---------|------------------------|--|
|     |            |       |         | Packaging 3 - 23 - B4B |  |
|     |            |       |         | Packaging 3 - 24 - B4B |  |
|     |            |       |         | Packaging 3 - 25 - B4B |  |
|     |            |       |         | Packaging 3 - 26 - B4B |  |
|     |            |       |         | Packaging 3 - 27 - B4B |  |
|     |            |       |         | Packaging 3 - 28 - B4B |  |
|     |            |       |         | Packaging 3 - 29 - B4B |  |
|     |            |       |         | Packaging 3 - 30 - B4B |  |
|     |            |       |         | Packaging 3 - 31 - B4B |  |
|     |            |       |         | Packaging 3 - 32 - B4B |  |
|     |            |       |         | Packaging 3 - 33 - B4B |  |
|     |            |       |         | Packaging 3 - 34 - B4B |  |
|     |            |       |         | Packaging 3 - 35 - B4B |  |
|     |            |       |         | Packaging 3 - 36 - B4B |  |
|     |            |       |         | QC 21 - FG - 21        |  |
|     |            |       |         | QC 21 - FG - 70        |  |
|     |            |       |         | QC 21 - FG - 53        |  |
| 160 | QC 21 - FG | 2 pcs | 4/24/19 | 0.00 0.00              |  |

Part Op **100** - Issue P/O: 042050 MANUFACTURE RBW6305G23631-3G AS PER DWG Supplier: ARROW TECH MACHINE  
 Descriptions: WORKS -Certificate of conformity is required

- 110** - (Receive & Inspect for Damage & Mat'l Certs)
- 120** - (QC6- All purchased or subcontracted products)
- 130** - (Small Fab) Re-identify as required.
- 140** - (QC5- Inspect part completeness to step on W/O)
- 150** - (Identify as per dwg & Stock Location:\_\_\_\_\_)
- 160** - (QC21- Final Inspection - Work Order Release)

x2 Rhy 13 March 2019

#### Job BOM

| Part / Item       | Component Name                         | Quantity    | Operation      | Container |
|-------------------|----------------------------------------|-------------|----------------|-----------|
| RBW6305G23631-3GP | Tool, Input Pinion Mating Ring Remover | 2 Ea (1 ea) | 100-Purchasing | 5173750   |

#### Job Allocations

| Operation      | Component Part    | Required | Inventory | Allocated |
|----------------|-------------------|----------|-----------|-----------|
| 100-Purchasing | RBW6305G23631-3GP | 2        | 0         | 0         |

#### Part Specifications

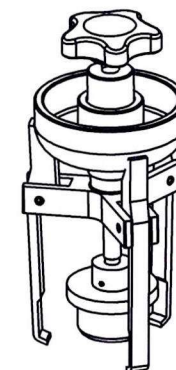
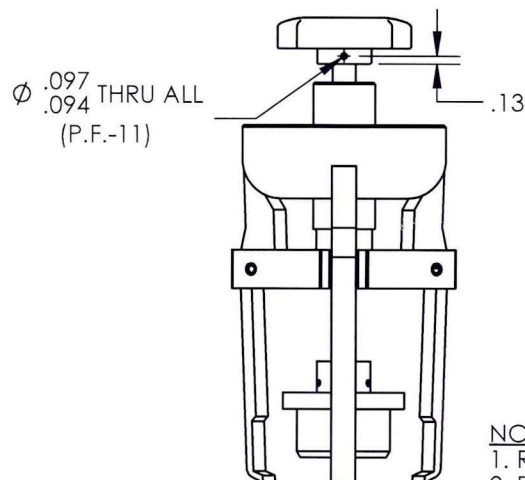
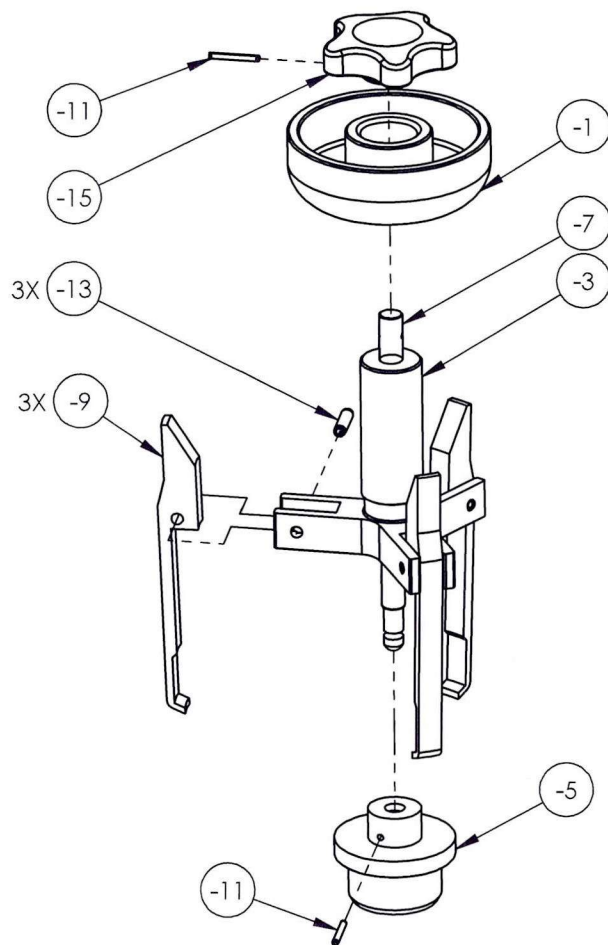
Specifications could not be found.

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| REVISIONS |     |                          |           |         |
|-----------|-----|--------------------------|-----------|---------|
| REV       | ECR | DESCRIPTION              | DATE      | INITIAL |
| 1         |     | RELEASED FOR PRODUCTION. | 5/11/2017 | RJC     |



NOTE:  
1. REFERENCE AGUSTA T/N 3G6305G23631.  
2. PART OF KIT RBW6305G25131-3G.

1039.36

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                             |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|----------------|----------------------------|---------------|--------------------------|---------------|-----------------------------|---------------|------------------------|----------------|------------------------|----------------------------------------------|------------------------------------------------------------------------------------------------------------------|-------------------------------------------|----------|-----------------------------------------------|--------|---------------|--|-------|--|
| <b>DART<br/>AEROSPACE</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                             |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| TITLE<br>TOOL, INPUT PINION MATING<br>RING REMOVER                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                             |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| DWG NO.<br>RBW6305G23631-3G                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | REV<br>1                    |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| <table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td>SPEC</td> <td>.XX ± .01 ANGLES ± .5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125</td> </tr> <tr> <td colspan="2">1. BREAK ALL SHARP EDGES .015 X 45° OR .015R</td> </tr> <tr> <td colspan="2">2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td colspan="2">3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> <tr> <td colspan="2" style="text-align: center;">USED ON MODEL</td> </tr> <tr> <td>AW139</td> <td></td> </tr> </table> |                             | MAT'L          | UNLESS OTHERWISE SPECIFIED | HEAT TREAT    | DIMENSIONS ARE IN INCHES | FINISH        | .XXX ± .005 FRACTIONS ± 1/8 | SPEC          | .XX ± .01 ANGLES ± .5° |                | .X ± .1 SURFACES = 125 | 1. BREAK ALL SHARP EDGES .015 X 45° OR .015R |                                                                                                                  | 2. DIMENSIONAL LIMITS APPLY AFTER PLATING |          | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |        | USED ON MODEL |  | AW139 |  |
| MAT'L                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | UNLESS OTHERWISE SPECIFIED  |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| HEAT TREAT                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | DIMENSIONS ARE IN INCHES    |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| FINISH                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | .XXX ± .005 FRACTIONS ± 1/8 |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| SPEC                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | .XX ± .01 ANGLES ± .5°      |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | .X ± .1 SURFACES = 125      |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| 1. BREAK ALL SHARP EDGES .015 X 45° OR .015R                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                             |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                             |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                             |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| USED ON MODEL                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                             |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| AW139                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                             |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| <table border="1"> <tr> <td>DRAWN BY:</td> <td>RJC 05/03/2017</td> </tr> <tr> <td>CHECKED:</td> <td>DD 05/04/2017</td> </tr> <tr> <td>OPPS APPR:</td> <td>AA 05/05/2017</td> </tr> <tr> <td>QA APPR:</td> <td>JL 05/10/2017</td> </tr> <tr> <td>APPROVED:</td> <td>JAG 05/17/2017</td> </tr> <tr> <td>SCALE</td> <td>1:3</td> </tr> </table>                                                                                                                                                                                                                                                                                                                                                | DRAWN BY:                   | RJC 05/03/2017 | CHECKED:                   | DD 05/04/2017 | OPPS APPR:               | AA 05/05/2017 | QA APPR:                    | JL 05/10/2017 | APPROVED:              | JAG 05/17/2017 | SCALE                  | 1:3                                          | <table border="1"> <tr> <td>DATE</td> <td>5/3/2017</td> </tr> <tr> <td>SHEET</td> <td>1 OF 6</td> </tr> </table> | DATE                                      | 5/3/2017 | SHEET                                         | 1 OF 6 |               |  |       |  |
| DRAWN BY:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | RJC 05/03/2017              |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| CHECKED:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | DD 05/04/2017               |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| OPPS APPR:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | AA 05/05/2017               |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| QA APPR:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | JL 05/10/2017               |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| APPROVED:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | JAG 05/17/2017              |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| SCALE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 1:3                         |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| DATE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 5/3/2017                    |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |
| SHEET                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 1 OF 6                      |                |                            |               |                          |               |                             |               |                        |                |                        |                                              |                                                                                                                  |                                           |          |                                               |        |               |  |       |  |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description        | Material      | B/O INFORMATION OR SPECIFICATIONS              | PG. |
|----------|----------|-----|--------|----------|--------------------|---------------|------------------------------------------------|-----|
|          |          |     | -1     | 1        | ADJUSTER           | 4140/4142     |                                                | 2   |
|          |          |     | -3     | 1        | YOKE               | 4140/4142     |                                                | 3   |
|          |          |     | -5     | 1        | PIN                | 1018/1020 CR  |                                                | 4   |
|          |          |     | -7     | 1        | THREADED ROD       | B7            | 3/8-16 X 6 (MCMASTER-CARR #98750A080) MODIFIED | 5   |
|          |          |     | -9     | 3        | LEG                | 4140/4142     |                                                | 6   |
|          |          | B/O | -11    | 2        | SLOTTED SPRING PIN | STEEL         | Ø3/32 X 13/16 (MCMASTER-CARR #90692A009)       | 1   |
|          |          | B/O | -13    | 3        | SLOTTED SPRING PIN | STEEL         | Ø3/16 X 3/4 (MCMASTER-CARR #90692A723)         | 1   |
|          |          | B/O | -15    | 1        | FIVE LOBE KNOB     | POLYPROPYLENE | 3-16 INSERT X Ø2-1/4 (MCMASTER-CARR #59625K73) | 1   |



Dart Aerospace Ltd.  
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Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042880



**Supplier:** ARR002-VU  
Arrow Tech Machine Works  
29751 E. Enid Road,  
Unit C  
Eugene, OR 97402 USA  
Phone: 541-780-6938  
Fax: 458-215-4938

**Attention:** , Ana  
(541) 780-6938

**Ship To:**

**PO No:** PO042880  
**PO Date:** 3/13/19  
**Due Date:** 4/24/19

**Purchase Order  
Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Pynt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

| Items               |        |                   |                  |         |                                              |          |         |             |                |                   |         |                   |                |
|---------------------|--------|-------------------|------------------|---------|----------------------------------------------|----------|---------|-------------|----------------|-------------------|---------|-------------------|----------------|
| Line Item           | Job    | Part              | Supplier Part No | Item No | Description                                  | Status   | Account | Due Date    | Order Quantity | Received Quantity | Balance | Unit Price (USD)  | Extended Price |
| 1                   | 191952 | RBW6305G23731-3GP |                  |         | Tool, Input Mating Ring Installation REV 1   | Firmed - |         | 4/24/19     | 2 Ea           | 0 Ea              | 2 Ea    | \$3,481.46/Ea     | \$6,962.92     |
|                     |        |                   |                  |         |                                              | X2       |         | APR 22 2019 |                | DP                |         |                   |                |
| 2                   | 191951 | RBW6305G23631-3GP |                  |         | Tool, Input Pinion Mating Ring Remover REV 1 | Firmed - |         | 4/24/19     | 2 Ea           | 0 Ea              | 2 Ea    | \$1,039.36/Ea     | \$2,078.72     |
|                     |        |                   |                  |         |                                              | X2       |         | APR 22 2019 |                | DP                |         |                   |                |
| <b>Grand Total:</b> |        |                   |                  |         |                                              |          |         |             |                |                   |         | <b>\$9,041.64</b> |                |

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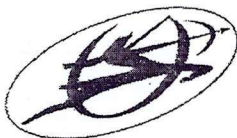
### Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

#### Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 3/13/19 2:44 PM dart.Lussier.Patrick



**PHGE Machineworks dba  
Arrowtech Machineworks**  
29751 E Enid Rd. Unit C  
Eugene, Oregon 97402  
Phone: (541) 780-6938  
Fax: (458) 215-4938

## Packing Slip

NO. 521

Date: 4/18/2019  
PO Ref: 042880  
Ship via: Fedex Priority

Bill To:  
Dart Aerospace  
1270 Aberdeen St. Hawkesbury, ON  
CANADA K6A 1K7

Ship To:  
Dart Aerospace  
1271 Aberdeen St. Hawkesbury, ON  
CANADA K6A 1K8

| Qty | Item                                    | Part No.         |
|-----|-----------------------------------------|------------------|
| 2   | TOOL, INPUT PINION MATING RING INSTALL. | RBW6305G23731-3G |
| 2   | TOOL, INPUT PINION MATING RING REMOV.   | RBW6305G23631-3G |

Received by:

Packaged by: *J.M. L*

Checked by: *ALP*

Thank You





**ARROW TECH MACHINE WORKS**

## **Certificate of Conformance**

Your Purchase Order No:042880

Dated: 4/18/2019

Our Order / Job No:042880-2AWT

Order Qty:2

Part Name: Tool, Input Pinion Mating Ring Remover

Part Number: RBW6305G23631-3G

Lot Size: N/A

Ship Date: 4/18/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW6305G23631-3G Rev: 1

Material Size and Type: -5/1018 Steel; -1, -3/4140 Q&T; -9/ 4142 Annealed

Material Specifications: Steel: ASTM A108

Heat Treatment: -9/41.0

Plating/Finish:ZINC PLATE: ASTM B633 TYPE 1 SC2; BLACK OXIDE: QMSI-6.2.2, B.O. REV D

**Mercury Contamination:** The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date:

4/18/19

Signed:

Hemat M. Fakhri

DAS  
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**PHGE Machine Works LLC dba Arrow Tech Machine Works**  
29751 E. Enid Rd. Unit C Eugene, Oregon 97402  
Main: (541) 780-6938 | Fax: (458) 215-4938  
[www.atechmachineworks.com](http://www.atechmachineworks.com)